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~~AUTOMATIC TRANSMISSION CONTROL SYSTEM FOR~~  
~~AN AUTOMOBILE~~

BACKGROUND OF THE INVENTION

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The present invention relates to transmission control systems for automobiles.

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A prior-art transmission control system for an automobile is so constructed that a vehicle speed and a throttle valve opening are sensed as electric signals, and that a predetermined shift gear corresponding to the current values of the vehicle speed and the throttle valve opening is selected on the basis of a shift pattern which is preset, with the vehicle speed and the throttle valve opening as variables. Herein, a plurality of such shift patterns are set beforehand, and one of them is selected by the manipulation of the driver of the automobile.

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In another transmission control system, the shift patterns are automatically selected and changed-over in accordance with the driving operation of the driver.

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The control of a transmission in the prior art is such that a predetermined gear position corresponding to the current values of a vehicle speed and a throttle valve opening is selected on the basis of a shift pattern which is preset, with the vehicle speed and the throttle valve opening as variables.

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In addition, the official gazette of Japanese Patent Application Publication No. 45976/1988 discloses a technique wherein a torque is evaluated from the pressure of an intake pipe, and a transmission gear ratio [(r. p. m. of an  
5 internal combustion engine)/(vehicle speed)] is determined from the torque.

These methods have made ~~the~~ performing an exact shift operation for the fluctuations of drive conditions difficult, especially for the change of a running load. For  
10 example, it is considered that the fuel consumption of the automobile will be enhanced without spoiling the drivability thereof, by upshifting earlier on a flat road or a gentle downward slope rather than on an upward slope. Such a shift operation, however, has heretofore been impossible because  
15 of the gear shift based on only the throttle valve opening and the vehicle speed.

Besides, as the vehicle is lightened, it becomes important to perform the shift control so as to correspond to the change of acceleration characteristics dependent upon  
20 the weight of the vehicle in the case of a starting acceleration. It is therefore considered possible to enhance the fuel consumption and to perform the exact shift operation corresponding to the drive conditions, in such a way that the running load and the vehicle weight are  
25 estimated, and that the shift pattern is changed in accordance with the vehicle weight and the running load in

an accelerating mode, while it also is changed in accordance with the running load in a decelerating mode.

5 Since the shift pattern is determined on the basis of the several typical drive conditions as stated above, the prior-art techniques have been sometimes incapable of the shift operation which reflects the drive conditions exactly. As a result, they have often worsened the fuel consumption.

#### SUMMARY OF THE INVENTION

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An object of the present invention is to provide an automatic transmission control system for an automobile in which the running load of the automobile is estimated so as to perform a shift operation which conforms to the running load.

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In order to accomplish the object, an automatic transmission control system for an automobile in one aspect of performance of the present invention is constructed comprising load computation means for computing the automobile load; output torque estimation means for calculating an output torque with reference to the torque characteristics of the drive train of the automobile; running load estimation means for estimating a running load from the automobile load and the output torque; memory means for storing at least two shift schedules therein; and a shift schedule variable-control unit which determines a

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shift schedule of an automatic transmission of the automobile during actual running of the automobile, on the basis of the estimated running load and the stored shift schedules.

5            Besides, in order to perform a shift operation which is based on, not only a running load, but also an estimated vehicle weight of an automobile, an automatic transmission control system for an automobile in another aspect of performance of the present invention may well be constructed

10           comprising vehicle weight estimation means for estimating weight of the automobile; torque estimation means for estimating an output torque; acceleration input means for accepting an acceleration signal; running load estimation means for estimating the running load from the estimated

15           vehicle weight, the estimated output torque and the input acceleration; memory means for storing a plurality of shift schedules therein; and gear position determination means for selecting one of the shift schedules on the basis of the vehicle weight and the estimated running load, and for

20           determining a gear position of an automatic transmission of the automobile in accordance with the selected shift schedule.

             In operation, the running load (and the vehicle weight) <sup>are</sup> ~~is (are)~~ estimated, and the shift operation is performed in

25           conformity with the vehicle weight and the running load. Therefore, the optimal shift pattern is formed in accordance

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with a driving environment such as a mountain path, to enhance the drivability of the automobile. Moreover, on a flat road, the fuel consumption of the automobile is enhanced.

# BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a block diagram of a shift control system which includes an automatic transmission control system in an embodiment of the present invention;

Fig. 2 is a schematic block diagram showing the hardware elements of the shift control system depicted in Fig. 1;

Fig. 3 is an explanatory diagram showing the details of input signals to and output signals from an AT (automatic transmission) control unit;

Fig. 4 is a block diagram of a vehicle weight estimation section which includes vehicle weight estimation means;

Fig. 5 is a diagram for explaining the time serialization of an acceleration response waveform;

Figs. 6A and 6B are diagrams for explaining a method of starting the time serialization;

Fig. 7 is a diagram for explaining the flow of processing for the generation of a time serialization start signal;

Fig. 8 is a flow chart showing the processing steps of means for generating the time serialization start signal;

Fig. 9 is a diagram for explaining the learning method of a neural network which is used in the vehicle weight estimation means depicted in Fig. 4;

Fig. 10 is a block diagram of a shift control section which includes torque converter-generated torque estimation means, engine-generated torque estimation means and load estimation means;

Figs. 11(a) and 11(b) are graphs showing an engine torque map and a torque converter characteristic map, respectively;

Fig. 12 is a flow chart showing a process for estimating an accessory torque;

Fig. 13 is a flow chart showing a process for estimating a torque generated by an engine;

Fig. 14 is a flow chart showing a process for estimating an output torque based on a torque converter;

Fig. 15 is a flow chart showing a process for estimating a running load torque from the estimated output torque;

Fig. 16 is a flow chart showing another method of the process for estimating the accessory torque;

Fig. 17 is a schematic block diagram for explaining gear position determination means;

Figs. 18(a) and 18(b) are explanatory diagrams

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showing shift maps in a method of altering shift schedules which are based on load estimation and vehicle weight estimation;

5 Fig. 19 is a block diagram of an automatic transmission control system being another embodiment in which a shift schedule is continuously varied in consideration of a grade or slope;

Fig. 20 is an explanatory diagram showing a shift map in the embodiment illustrated in Fig. 19; and

10 Figs. 21(a), 21(b) and 21(c) are graphs for explaining how to decide an acceleration request.

#### PREFERRED EMBODIMENTS OF THE INVENTION

15 Now, embodiments of the present invention will be described with reference to the drawings. In the ensuing description, an expression "change gear ratio" or "gear ratio" shall mean the product between the gear ratio of a transmission and that of a final drive.

20 The schematic construction of an automatic transmission control system for an automobile in one embodiment of the present invention is illustrated in Fig. 1.

Throttle valve opening (TVO) sensing means 101 senses a throttle valve opening 121 in the automobile, which is  
25 delivered to vehicle weight estimation means 106, engine-generated torque estimation means 1001 and gear position

determination means 109.

Acceleration sensing means 102 senses the acceleration 122 of the automobile, which is delivered to the vehicle weight estimation means 106 and load estimation means 110.

5 Vehicle speed sensing means 103 senses the vehicle speed 123 of the automobile, which is delivered to the vehicle weight estimation means 106 and the gear position determination means 109.

10 Engine r. p. m. sensing means 104 senses engine r. p. m. ("revolutions per minute" also termed an "engine speed") 124 in the automobile, which is delivered to torque converter-generated torque estimation means 107 and the engine-generated torque estimation means 1001. The torque converter-generated torque estimation means 107 and the  
15 engine-generated torque estimation means 1001 are means for estimating torques generated by the torque converter of the automobile and the engine thereof, respectively.

20 Turbine r. p. m. sensing means 105 senses turbine r. p. m. (also termed a "turbine speed") 125 in the automobile, which is delivered to the torque converter-generated torque estimation means 107.

25 In the vehicle weight estimation means 106, the vehicle weight of the automobile is estimated on the basis of the throttle valve opening 121, acceleration 122 and vehicle speed 123. The estimated vehicle weight 126 is delivered to the gear position determination means 109 and the load



estimation means 110.

In the torque converter-generated torque estimation means 107, the torque generated by the torque converter is estimated from the engine speed 124 and the turbine speed 125. The estimated torque 1022 generated by the torque converter is delivered to the load estimation means 110.

In the engine-generated torque estimation means 1001, the torque generated by the engine is estimated from the throttle valve opening 121 and the engine speed 124. The estimated torque 1015 generated by the engine is delivered to the torque converter-generated torque estimation means 107.

In the load estimation means 110, a load torque is estimated from the estimated vehicle weight 126, the estimated torque 1022 generated by the torque converter, and the acceleration 122. The estimated load torque 1028 is delivered to the gear position determination means 109.

In the gear position determination means (which is also means for storing shift schedules therein) 109, a gear position is determined on the basis of the throttle valve opening 121, vehicle speed 123, vehicle weight 126 and load torque 1028. The determined gear position 129 is delivered to hydraulic drive means 111.

The hydraulic drive means 111 determines the driving hydraulic pressure of the clutch of the automatic transmission and drives the clutch so as to establish the

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determined gear position 129.

Fig. 2 illustrates the arrangement of an engine and drive train and a control unit therefor for use in the embodiment of the present invention. An engine 201 and a transmission 202 supply the AT (automatic transmission) control unit 203 with signals 204 and 205 indicative of their respective operating states. In addition, vehicle signals 207 and ASCD (auto speed cruising device) control unit signals 208 are input to the AT control unit 203. In the AT control unit 203, a gear position is determined from the received signals so as to deliver shift instruction signals 206 to the transmission 202.

Fig. 3 illustrates the details of the signals shown in Fig. 2. Signals 304 thru 307 in Fig. 3 correspond to the engine output signals 204 in Fig. 2, while signals 308 thru 310 correspond to the transmission output signals 205. Besides, signals 311 thru 314 correspond to the vehicle signals 207, while signals 315 and 316 correspond to the ASCD control unit signals 208. On the other hand, signals 317 thru 321 correspond to the AT control unit signals 206. In Fig. 3, the input signals 304 ~ 316 are supplied to an AT control unit 301 through an input signal processing unit 302. Further, the output signals 317 ~ 321 from the AT control unit 301 are delivered through an output signal processing unit 303.

In the present invention, a vehicle weight estimating

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method utilizes the fact that the ~~corresponding accelerating~~  
~~operation of the~~ <sup>vehicle</sup> acceleration and the vehicle speed, which  
 arise when the driver of the automobile has depressed the  
 accelerator pedal thereof, differs depending upon the  
 vehicle weight. Thus, the vehicle weight is recognized from  
 an accelerating response waveform. With this method, the  
 cost of the control system is not increased by the use of a  
 sensor for measuring the vehicle weight, and the vehicle  
 weight can be estimated <sup>with</sup> ~~at~~ a precision satisfactory for the  
 shift control of the automatic transmission.

Fig. 4 is a detailed block diagram showing an example  
 of the vehicle weight estimation means 106 depicted in Fig.  
 1. In Fig. 4, acceleration sensing means 401 delivers an  
 acceleration <sup>signal</sup> 411 to time serialization means (acceleration  
 input means) 405 and time serialization start signal  
 generation means 404. Vehicle speed sensing means 402  
 delivers a vehicle speed <sup>signal</sup> 412 to the time serialization means  
 405. TVO sensing means 403 delivers a throttle valve  
 opening <sup>signal</sup> 413 to the time serialization means 405 and the time  
 serialization start signal generation means 404.

The time serialization start signal generation means  
 404 monitors both the signals of the acceleration 411 and  
 the throttle valve opening 413, and it sends a signal 416 to  
 the time serialization means 405 ~~so as to start or initiate~~  
 time serialization when the acceleration has risen owing to  
 the driver's depression of the accelerator pedal, in other

words, in conformity with the accelerating response waveform.

Upon receiving the time serialization start signal 416, the time serialization means 405 time-serializes the acceleration 411, vehicle speed 412 and throttle valve opening 413 so as to deliver time-serial signals 414 to neural vehicle weight estimation means 406. The neural vehicle weight estimation means 406 estimates the vehicle weight on the basis of the received time-serial signals 414, and delivers an estimated vehicle weight 415.

Fig. 5 is a diagram for explaining the time serialization of the accelerating responses of the acceleration, vehicle speed and throttle valve opening. The time serialization is started at the point of time  $t_{so}$  at which the acceleration has exceeded a predetermined threshold value  $\alpha_{th}$ . Then, the acceleration, vehicle speed and throttle valve opening are sampled at regular intervals of  $\Delta t$ .

The reason why the threshold value is set for the acceleration will be elucidated with reference to Figs. 6A and 6B. In a case where a threshold value is set for the throttle valve opening for the purpose of the time serialization in the accelerating mode and where the sampling is initiated in synchronism with the rise of the throttle valve opening, the rise of the longitudinal acceleration (the acceleration in the longitudinal direction

of the body of the automobile) becomes discrepant because of an individual difference involved in the way the driver depresses the accelerator pedal. In order to eliminate the discrepancy, the threshold value is set for the  
5 acceleration, and the sampling is started when the acceleration has exceeded the threshold value.

Fig. 7 illustrates the procedure of the processing of the time serialization start signal generation means 404 shown in Fig. 4. First, the closure of a throttle valve is  
10 confirmed. Subsequently, the opening of the throttle valve rises and exceeds the preset threshold value. Thereafter, the time serialization is initiated when the acceleration has exceeded the threshold value.

Fig. 8 illustrates the flow of that processing of the  
15 time serialization start signal generation means 404 which corresponds to Fig. 5. More specifically, whether or not the throttle valve is closed is checked at a step 801. When the throttle valve is closed, the processing flow proceeds to a step 802, and when not, it returns to the step 801.  
20 Further, when the throttle valve opening  $\theta$  has exceeded its threshold value  $\theta_{th}$  at the step 802, the processing flow proceeds to a step 803, and when not, it returns to the step 802. On condition that the acceleration  $\alpha$  has exceeded its threshold value  $\alpha_{th}$  at the step 803, the processing flow  
25 proceeds to a step 804. Otherwise, the processing flow returns to the step 803. At the step 804, the time

serialization start signal 416 indicated in Fig. 4 is delivered.

Fig. 9 is a diagram showing the learning method of a neural network which is used for the estimation of the vehicle weight. Referring to the figure, vehicle weight estimation means 901 is constructed of the Rumelhart type neural network which consists of ~~the three layers of~~ an input layer, an intermediate layer and an output layer.

Each of the <sup>three</sup> layers includes one or more neurons or arithmetic elements, and the neurons of the adjacent layers are coupled by synapses. Signals are transmitted along the input layer → the intermediate layer → the output layer. Each of the synapses is endowed with a weight, and the output signal of the corresponding neuron is multiplied by the weight of the synapse to form the input signal of the next neuron. Each neuron converts the sum of the input signals into the output signal by the use of a sigmoidal function.

The neural network 901 learns the vehicle weight in such a way that the weights of the respective synapses are so altered as to diminish the error between the true weight of the automobile and the vehicle weight estimated from the inputs of the acceleration, vehicle speed and throttle valve opening. In order to cope with various aspects of depressing the accelerator pedal, accelerating response waveforms are previously measured by experiments based on

the time serialization method shown in Fig. 4, while the vehicle weight and the throttle valve opening are being changed on an identical automobile. Subsequently, the time-serial waveforms of the acceleration, vehicle speed and throttle valve opening are input to the neural network 901, thereby obtaining the estimated vehicle weight 911. Next, the error 913 of the estimated vehicle weight 911 with respect to the true vehicle weight 912 is calculated.

Weight alteration means 902 alters the weights of the inter-layer synapses so as to diminish the error 913 between the estimated vehicle weight 911 and the true vehicle weight 912. As an algorithm for altering the weights, a back-propagation algorithm is typical, but another algorithm may well be employed.

A running load is estimated in order to perform the shift control in accordance therewith. Herein, the running load is evaluated by estimating an output torque and solving the equation of motion on the basis of the estimated output torque, the acceleration and the estimated vehicle weight.

Regarding the output torque estimation, there <sup>is</sup> ~~are~~ a method in which the output torque is estimated from the slip and r. p. m. (also termed "revolution number" or "speed") of the torque converter in accordance with torque converter characteristics, and a method in which it is estimated from the r. p. m. of the engine and the opening of the throttle

valve in accordance with engine torque characteristics.

The estimation method based on the slip of the torque converter can estimate the output torque precisely when the slip of the torque converter is great, that is, when the ratio between the revolutions of the input and output of the torque converter is small. This method, however, exhibits an inferior precision in a region where the slip is small, that is, where the ratio between the input revolutions and the output revolutions is great.

On the other hand, the estimation method based on the engine torque characteristics exhibits a constant precision in the whole operating region of the engine, but it has the problem that torques required for operating accessories such as an air conditioner cannot be found.

In this embodiment, accordingly, in the region where the slip of the torque converter is great, the output torque is estimated on the basis of the torque converter, while at the same time, the torques necessary for operating the accessories such as the air conditioner are estimated.

Besides, in the region where the slip of the torque converter is small, the output torque is calculated in such a way that the torques for the accessories estimated before are subtracted from the estimated torque based on the engine.

Fig. 10 is a diagram for explaining the method of estimating the output torque and the method of estimating

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the load. In estimating the output torque from a torque generated by the engine, an engine output torque 1015 ( $T_e$ ) is derived from an engine torque map (engine-generated torque estimation means) 1001 on the basis of a throttle valve opening 1011 (TVO) and an engine revolution speed (or r. p. m.) 1012 ( $N_e$ ). The total load torque 1016 ( $T_{acc}$ ) of the accessories such as the air conditioner is subtracted from the engine output torque 1015, and the resulting difference is multiplied by the torque ratio 1017 ( $\tau$ ) of the torque converter, thereby obtaining a turbine torque 1014 ( $T_{t1}$ ) based on the engine revolution speed 1012.

On the other hand, in estimating the output torque from the pump revolution speed or r. p. m. (namely, the engine revolution speed) 1012 and turbine revolution speed or r. p. m. 1013 ( $N_t$ ) of the torque converter, the ratio  $N_t/N_e$  between the turbine revolution speed 1013 and the engine revolution speed 1012 is calculated, and the torque ratio 1017 and pump torque capacity coefficient 1018 ( $\tau$ ) of the torque converter are derived from a torque converter-torque characteristic map 1002. The pump torque capacity coefficient 1018 of the torque converter is multiplied by the square of the engine revolution speed 1012, thereby obtaining a pump torque. Further, the pump torque is multiplied by the torque ratio 1017. Then, a turbine torque 1019 is obtained.

Accessory torque estimation means 1003 compares the

estimated turbine torque 1014 based on the engine and the  
estimated turbine torque 1019 based on the torque converter.  
Herein, when the ratio  $N_t/N_e$  between the turbine revolution  
speed and the engine revolution speed is smaller than 0.8,  
5 the estimated accessory torque 1016 is output so as to  
nullify the error between the turbine output torque 1014  
based on the engine and the turbine output torque 1019 based  
on the torque converter. In contrast, when the ratio  $N_t/N_e$   
between the turbine revolution speed and the engine  
10 revolution speed is not smaller than 0.8, the latest  
estimated accessory torque 1016 is output.

Here in this example, the output of the accessory  
3 torque estimation means 1003 is changed-over ~~with a boundary~~  
at  $N_t/N_e = 0.8$ . However, the value 0.8 differs depending  
15 upon the characteristics of torque converters, and a value  
near the clutch point of the pertinent torque converter may  
be set. The reason ~~therefor~~ is that the  $N_t/N_e$  values  
3 corresponding to the large errors of the pump torque  
capacity coefficient of the torque converter are bounded by  
20 the clutch point.

Turbine torque estimation means 1004 delivers the  
turbine torque based on the torque converter, as an  
estimated turbine torque when the ratio  $N_t/N_e$  (1021) between  
the turbine revolution speed and engine revolution speed of  
25 the torque converter is smaller than 0.8, and it delivers  
the turbine torque based on the engine, as an estimated

turbine torque when not. The estimated turbine torque 1022 ( $T_t$ ) thus produced is multiplied by a gear ratio 1024 ( $r$ ), thereby obtaining an estimated output torque 1023 ( $T_o$ ). An estimated running load torque 1028 ( $T_L$ ) is calculated in such a way that the product 1025 ( $M \times r_w$ ) between the estimated vehicle weight 126 (refer also to Fig. 1) and the effective radius  $r_w$  of a tyre or wheel is multiplied by a longitudinal acceleration 1026 ( $\alpha$ ), whereupon the resulting product 1027 is subtracted from the estimated output torque 1023.

Figs. 11(a) and 11(b) illustrate an engine torque map and a torque converter characteristic map, respectively. The engine torque map in Fig. 11(a) indicates the generated torque  $T_e$  with the throttle valve opening set as a parameter, by taking the revolution speed  $N_e$  of the engine on the axis of abscissas. On the other hand, the torque converter characteristic map in Fig. 11(b) indicates the pump torque capacity coefficient  $\tau$  and the ratio  $\underline{t}$  of the input and output torques of the torque converter, by taking the ratio  $\underline{e}$  of the input and output revolutions of the torque converter on the axis of abscissas.

Fig. 12 illustrates the flow of the processing of the accessory torque estimation means 1003 shown in Fig. 10. More specifically, the accessory torque is set at  $T_{acc} = 0$  at a step 1201. If the slip  $\underline{e}$  of the torque converter, namely, the aforementioned ratio  $N_t/N_e$  between the turbine

revolution speed 1013 and the engine revolution speed 1012 is smaller than 0.8, is checked at a step 1202. When the slip  $s$  is smaller than 0.8, the processing flow proceeds to a step 1203, and when not, it returns to the step 1202. At the step 1203, the difference  $T_{err}$  between the estimated turbine torque  $T_{t1}$  based on the engine and the estimated turbine torque  $T_{t2}$  based on the torque converter is evaluated as  $T_{err} = T_{t1} - T_{t2}$ . At the next step 1204, the estimated accessory torque  $T_{acc}$  is calculated as  $T_{acc} = T_{acc} + T_{err}/t$  where  $t$  denotes the torque ratio of the torque converter.

Fig. 13 illustrates the flow of a process for obtaining the estimated turbine torque  $T_{t1}$  based on the engine. At a step 1301, the values of the engine revolution speed  $N_e$  and the throttle valve opening  $TVO$  <sup>are read</sup>  <sub>$\lambda$</sub> . At the next step 1302, the engine torque  $T_e$  is derived from the engine torque map 1001 in Fig. 10 (refer also to Fig. 11(a)) on the basis of the engine revolution speed  $N_e$  and the throttle valve opening  $TVO$ . At the subsequent step 1303, the turbine torque  $T_{t1}$  based on the engine is calculated in such a way that the accessory torque  $T_{acc}$  is subtracted from the engine torque  $T_e$ , whereupon the resulting difference is multiplied by the torque ratio  $t$  of the torque converter.

Fig. 14 illustrates the flow of a process for obtaining the estimated turbine torque  $T_{t2}$  based on the revolutions of the torque converter. At a step 1401, the values of the

vehicle speed  $V_{sp}$ , engine revolution speed  $N_e$  and gear ratio  $r$  are read. Subsequently, the turbine revolution speed  $N_t$  is computed from the vehicle speed  $V_{sp}$  and the effective radius  $r_w$  of the wheel at a step 1403. At the next step 5 1405, the slip  $s$  of the torque converter is calculated, and the pump torque capacity coefficient  $\tau$  and the torque ratio  $t$  of the torque converter are derived from the torque converter characteristic map 1002 in Fig. 10 (refer also to Fig. 11(b)). At the subsequent step 1406, the turbine 10 torque  $T_{t2}$  (1019 in Fig. 10) based on the torque converter is calculated in such a way that the square of the engine revolution speed  $N_e$  is multiplied by the pump torque capacity coefficient  $\tau$ , thereby obtaining the pump torque  $T_p$ , whereupon the pump torque  $T_p$  is multiplied by the torque 15 ratio  $t$  of the torque converter.

Incidentally, in this process, the turbine revolution number  $N_t$  may well be directly obtained instead of being computed from the vehicle speed  $V_{sp}$ . In such a case, the steps 1401 and 1403 are respectively replaced with steps 20 1402 and 1404. More specifically, the value of the engine revolution speed  $N_e$  is read at the step 1402, and the value of the turbine revolution speed  $N_t$  is read at the step 1404.

Fig. 15 illustrates the flow of a process for obtaining the estimated load torque  $T_L$  from the estimated output torque  $T_o$  and the acceleration  $\alpha$ . <sup>Whether</sup> If the revolution ratio  $s$  of the torque converter is smaller than 0.8, is checked at a

step 1501. When the ratio  $e$  is smaller, the flow proceeds to a step 1502, and when not, it proceeds to a step 1503.

At the step 1502, the estimated turbine torque  $T_t$  is set at the turbine torque  $T_{t2}$  based on the torque converter,

5 whereupon the flow proceeds to a step 1504. On the other hand, at the step 1503, the estimated turbine torque  $T_t$  is set at the turbine torque  $T_{t1}$  based on the engine, whereupon

the flow proceeds to the step 1504. Subsequently, at the

10 step 1504, the estimated turbine torque  $T_t$  is multiplied by the gear ratio  $r$ , thereby obtaining the estimated output

torque  $T_o$ . At the next step 1505, the estimated load torque  $T_L$  is calculated in such a way that the product among the estimated vehicle weight  $M$ , the effective radius  $r_w$  of the wheel and the acceleration  $\alpha$  is subtracted from the

15 estimated load torque  $T_L$ .

Fig. 16 illustrates another method of evaluating torques required for the accessories. This method consists in that the torques of the accessories are set for the individual devices beforehand, and that, when the pertinent  
20 device is "ON", the corresponding value is added. In the figure, the torque of an air conditioner is taken as an example.

At a step 1601,  $T_{acc} = 0$  is set. If the air conditioner is "ON", is checked at a step 1602. When the  
25 air conditioner is "ON", the flow of the method proceeds to a step 1603, and when not, the processing of the method is

ended. At the step 1603, the accessory torque  $T_{acc}$  is set at  $T_{acc} = T_{acc} + T_{ac}$  where  $T_{ac}$  denotes the torque of the air conditioner.

There will now be explained a control in which a shift pattern is changed on the basis of an estimated load and an estimated vehicle weight. Fig. 17 is a block diagram of gear position determination means for determining a gear position from the estimated vehicle weight and the estimated load.

An upshifting speed change line selector 1701 receives a vehicle weight signal 1711 and a load signal 1712 as inputs, and it delivers an upshifting speed change line 1714 to gear position final-determination means 1703 as an output. A downshifting speed change line selector 1702 receives the load signal 1712 as an input, and it delivers a downshifting speed change line 1715 as an output. The gear position final-determination means 1703 receives a vehicle speed signal 1716 and a throttle valve opening signal 1717 in addition to the upshifting speed change line 1714 and the downshifting speed change line 1715, and it delivers a gear shift signal 1713.

Figs. 18(a) and 18(b) illustrate the controls based on the vehicle weight and the load, for upshift and for downshift, respectively. A shift map as shown in Fig. 18(a) is used for the upshift, while a shift map as shown in Fig. 18(b) is used for the downshift.

*gear shift boundary*  
 In the case of the upshift, the ~~speed change line~~ *follows* ~~moves~~ *a2*  
<sup>between</sup> ~~along~~ lines ①, ② <sup>or</sup> ③ <sup>as dependent on</sup> the vehicle weight and the load, *a2*  
 enlarge. On the other hand, in the case of the downshift,  
 the speed change line moves <sup>between</sup> ~~along~~ lines ④, ⑤ and ⑥ as the  
 load enlarges.

In the case of the downshift, when the throttle valve opening ( $\theta + h$ ) is small, the speed change line ④ moves toward the higher vehicle speed  $V_{sp}$ . This is intended to apply engine braking.

*gear shift boundary*  
 Although the ~~speed change line~~ is determined from the vehicle weight and the running load in the above embodiment, it may well be determined from only the running load.

*gear shift boundaries*  
 In addition, although any of the preset ~~speed change~~ *gear shift* ~~lines~~ *gear shift* ~~is selected in the above embodiment, the speed change~~ *boundary*  
~~line~~ may well be continuously varied on the basis of the estimated load, the vehicle weight and a grade or slope. A method for the continuous variation may be such that two *gear shift boundaries* ~~speed change lines~~ which do not intersect each other are set, and that they are divided internally or externally in the direction of, for example, the vehicle speed. This method will be explained in detail below.

Fig. 19 is a block diagram showing another embodiment of the automatic transmission control system for an automobile in which the ~~speed change line~~ *gear shift boundary* is determined from the gradient (an inclination angle) and the vehicle weight.

This system comprises a gradient resistance (hill-



climbing resistance) calculation unit (load estimation means) 1901, a continuously variable quantity calculation unit 1902, a continuous variation unit 1903, a shift pattern-A memory 1904 and a shift pattern-B memory 1905.

5 The continuously variable quantity calculation unit 1902 and the continuous variation unit 1903 constitute a shift schedule variable-control unit. The shift pattern-A memory 1904 and the shift pattern-B memory 1905 constitute means for storing shift schedules therein.

10 The gradient resistance calculation unit (load estimation means) 1901 is supplied with the gradient  $\theta$  and the vehicle weight  $W$ , and it calculates a gradient increment resistance  $\Delta L$  in accordance with the following equation (1):

$$\Delta L = W \cdot g \cdot \sin \theta \quad \text{----- (1)}$$

15 where  $g$  denotes the gravitational acceleration.

The continuously variable quantity calculation unit 1902 calculates a continuously variable quantity  $Z$  in accordance with the following equations (2) and (3):

$$y = \frac{\Delta L}{W_{st} \cdot g} \quad \text{----- (2)}$$

$$(\because y \approx \frac{W}{W_{st}} \cdot \theta)$$

$$Z = \varepsilon \cdot y \quad \text{----- (3)}$$

where  $y$  denotes a gradient equivalent coefficient, which may well be calculated by the aforementioned equation  $y \approx \frac{W}{W_{st}} \cdot \theta$ .

Besides,  $W_{st}$  represents a standard vehicle weight previously set as a default, and  $\varepsilon$  represents a continuously variable quantity-conversion coefficient.

The continuous variation unit 1903 determines a gear position in such a way that a value X indicated by Equation (4) below is calculated from the continuously variable quantity Z, whereupon the ~~speed change line~~ <sup>gear shift boundary</sup> is variably obtained on the basis of the value X and the throttle valve opening as illustrated in Fig. 20. Shift patterns A and B indicated in Fig. 20 are respectively sent from the shift pattern-A memory 1904 and the shift pattern-B memory 1905. Thus, a smooth shift operation conforming to the gradient is realized.

$$X = X_1 + (X_2 - X_1) \cdot Z \quad \text{----- (4)}$$

There will now be explained a case where a gear position is determined from the vehicle weight, the gradient and an acceleration request. In this case, the gradient increment resistance in Fig. 19 is evaluated as stated below. Processing after the evaluation of the gradient increment resistance is the same as in Fig. 19. First, the temporal variation of the throttle valve opening as shown in Fig. 21(a) is measured. Subsequently, the time derivative of the throttle valve opening is obtained as shown in Fig. 21(b). The acceleration request  $\alpha$  is calculated in accordance with the preset functional relationship of the following equation (5), on the basis of the throttle valve opening (TVO) and the time derivative thereof:

$$\alpha = f(\Delta \text{TVO} / \Delta T, \text{TVO}, t) \quad \text{----- (5)}$$

An example of the obtained result of the acceleration

request  $\alpha$  is shown in Fig. 21(c). In this manner, the presence of the acceleration request  $\alpha$  is decided when the throttle valve opening and the differentiated value thereof have predetermined values or above.

- 5           The gradient increment resistance  $\Delta L$  is calculated by the following equation (6) on the basis of the vehicle weight  $W$ , the gradient  $\theta$  and the decided acceleration request  $\alpha$ :

$$\Delta L = W \cdot g \cdot \sin \theta + W \cdot \alpha \quad \text{----- (6)}$$

- 10           With this embodiment, a smooth shift operation with the acceleration request also taken into consideration can be realized.

- As described above, according to the present invention, the vehicle weight is estimated from the drive characteristics of the automobile, the output torque is estimated from the slip of the torque converter or from the revolution speed of the engine and the opening of the throttle valve, and the running load is estimated from the output torque and the acceleration. Then, in the upshift operation, the <sup>gear shift boundary</sup>~~speed change line~~ is moved by utilizing both the vehicle weight and the running load, while in the downshift operation, it is moved in consideration of only the running load. Thus, the fuel consumption is enhanced, and the exact shift operation conformed to the drive conditions is realized.
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Incidentally, although the foregoing embodiments have

been described as estimating the vehicle weight, the present invention is not restricted thereto. The vehicle weight may well be directly measured by a sensor.

5 According to the present invention, a running load is estimated, and a shift operation conformed to a vehicle weight and the running load is performed. It is therefore possible to provide an automatic transmission control system for an automobile in which the optimal shift pattern is formed in conformity with a driving environment (such as  
10 driving on a mountain path, or driving with many passengers on board), thereby enhancing the drivability of the automobile, and in which the fuel consumption of the automobile is enhanced more than in the prior art when driving on a flat road.

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